

The Project Asylum

Minebea Stepper Motor Information & Specifications (Minebea Stepper Motor Data Circa 1999)

Minebea Stepper Motor Part Number Decoding Table

(Example Motor: 28BB-H151-11)

| 28 | B | B | - | H | 1 | 51 | - | 11 |
|--|------|--|---|---|---------------|--|---|------|
| Size | Type | Step Angle (Degree) | | Motor Construction | Motor Lengths | Differents Windings | | Ver. |
| Motor Outside Diameter In Tenths Of An Inch (Example: Size 28 = 2.8") | | A = 15 B = 7.5 J = 18 M = 1.8 Q = 5 S = 3.6 U = 3.75 W = 1.875 Y = 0.9 | | Phase C = 2 & 4 Hybrid H = 2 & 4 PM K = 2 & 4 Hybrid M = 2 & 4 Hybrid Q = 2 & 4 Hybrid | 0 to 9 | 01 to 99 | | |
| B = Permanent Mag. L = Precision Hybrid K = Precision Hybrid P = Precision Hybrid | | | | | | 01 to 99 = Standard L1 to L9 = w/ Leadscrew G1 to G9 = w/ Gear P1 to P9 = w/ Pulley | | |

Specifications for Permanent Magnet Minebea Stepper Motors

| Series | # of Models in Series | Motor Type | Size mm | Step deg | Best Accuracy arcmin | Rated Current /Phase Amps | | Nominal Voltage Volts | |
|--------|-----------------------|------------|---------|----------|----------------------|---------------------------|-----|-----------------------|------|
| 06BJ-H | 2 | PM | 15 | 18.0 | 10.8 | 0.1 | 0.3 | 5.0 | 12.0 |
| 08BJ-H | 2 | PM | 20 | 18.0 | 10.8 | 0.2 | 0.4 | 2.1 | 3.8 |
| 15BA-H | 3 | PM | 35 | 15.0 | 9.0 | 0.2 | 0.8 | 2.0 | 8.0 |
| 15BB-H | 4 | PM | 35 | 7.5 | 2.3 | 0.2 | 0.8 | 2.0 | 8.0 |
| 17BB-H | 3 | PM | 43.2 | 7.5 | 2.3 | 0.3 | 0.5 | 5.4 | 7.5 |
| 23BB-H | 3 | PM | 57.4 | 7.5 | 2.3 | 0.3 | 0.8 | 4.9 | 12.0 |

| Model Number | Wind-ing Type | Rated Volts | Rated I /Phase Amps | Winding Resist /Phase Ohms | Holding Torque g-cm | Induc-tance mH | Rotor Inertia g-cm ² | Detent Torq. g-cm | Wt. g |
|--------------|---------------|-------------|---------------------|----------------------------|---------------------|----------------|---------------------------------|-------------------|-------|
| 06BJ-H005 | Bi | 5.0 | 0.25 | 20.0 | 27 | 7.0 | 0.06 | 2.5 | 8 |
| 06BJ-H012 | Bi | 12.0 | 0.12 | 100.0 | 30 | 37.0 | 0.06 | 2.5 | 8 |
| 08BJ-H007 | Uni | 3.8 | 0.19 | 20.0 | 40 | 7.0 | 0.2 | 10 | 30 |
| 08BJ-H040 | Bi | 2.1 | 0.35 | 6.0 | 40 | 5.0 | 0.2 | 10 | 30 |
| 15BA-H051P | Uni | 8.0 | 0.23 | 35.0 | 165 | 18.0 | 4.0 | 40 | 100 |
| 15BA-H073P | Uni | 4.0 | 0.40 | 10.0 | 155 | 5.0 | 4.0 | 40 | 100 |
| 15BA-H043P | Bi | 2.0 | 0.80 | 2.5 | 220 | 3.4 | 4.0 | 40 | 100 |
| 15BB-H051P | Uni | 8.0 | 0.23 | 35.0 | 165 | 27.0 | 4.0 | 30 | 100 |
| 15BB-H073P | Uni | 4.0 | 0.40 | 10.0 | 155 | 6.7 | 4.0 | 30 | 100 |

| | | | | | | | | | |
|------------|-----|------|------|------|-------|------|------|-----|-----|
| 15BB-H170P | Uni | 6.6 | 0.22 | 30.0 | 190 | 17.0 | 1.5 | 35 | 65 |
| 15BB-H043P | Bi | 2.0 | 0.80 | 2.5 | 205 | 4.5 | 4.0 | 30 | 100 |
| 17BB-H262P | Uni | 5.4 | 0.45 | 12.0 | 500 | 11.0 | 12.0 | 80 | 140 |
| 17BB-H267P | Uni | 7.5 | 0.30 | 25.0 | 480 | 19.0 | 12.0 | 80 | 140 |
| 17BB-H240P | Bi | 5.4 | 0.45 | 12.0 | 670 | 27.0 | 12.0 | 80 | 140 |
| 23BB-H251P | Uni | 5.0 | 0.75 | 6.6 | 1,200 | 9.0 | 30.0 | 150 | 280 |
| 23BB-H252P | Uni | 12.0 | 0.34 | 36.0 | 1,200 | 32.0 | 30.0 | 150 | 280 |
| 23BB-H246P | Bi | 4.9 | 0.75 | 6.5 | 1,400 | 17.0 | 30.0 | 150 | 280 |

Specifications for Hybrid Minebea Stepper Motors

| Model Number | Rated Volts | Rated I /Phase Amps | Winding Resist /Phase Ohms | Holding Torque g-cm | Inductance mH | Rotor Inertia g-cm ² | Detent Torque g-cm | Wt. g |
|--------------|-------------|---------------------|----------------------------|---------------------|---------------|---------------------------------|--------------------|-------|
| 14PM-M204 | 12.00 | 0.18 | 65.0 | 330 | 24.0 | 11.0 | 50 | 110 |
| 14PM-M206 | 5.20 | 0.40 | 13.0 | 330 | 4.8 | 11.0 | 50 | 110 |
| 16PY-Q207 | 10.00 | 0.25 | 40.00 | 380 | 8.5 | 13.0 | 30 | 120 |
| 16PY-Q204 | 3.96 | 0.90 | 4.40 | 500 | 1.6 | 13.0 | 30 | 120 |
| 16PU-M003 | 4.20 | 0.70 | 6.0 | 700 | 4.0 | 17.0 | 110 | 175 |
| 16PU-M006 | 7.60 | 0.40 | 19.5 | 700 | 10.5 | 17.0 | 110 | 175 |
| 17PM-K016V | 8.80 | 0.40 | 22.00 | 1,500 | 19.5 | 34.0 | 80 | 200 |
| 17PM-K017V | 4.40 | 0.80 | 5.50 | 1,500 | 5.7 | 34.0 | 80 | 200 |
| 17PM-K018V | 3.00 | 1.20 | 2.50 | 1,500 | 2.8 | 34.0 | 80 | 200 |
| 17PM-K316V | 9.60 | 0.40 | 24.00 | 1,700 | 25.8 | 45.0 | 100 | 250 |
| 17PM-K301V | 4.80 | 0.80 | 6.00 | 1,700 | 7.1 | 45.0 | 100 | 250 |
| 17PM-K303V | 3.20 | 1.20 | 2.70 | 1,700 | 3.3 | 45.0 | 100 | 250 |
| 17PM-K111V | 10.00 | 0.40 | 25.00 | 2,200 | 33.4 | 56.0 | 120 | 300 |
| 17PM-K101V | 5.00 | 0.80 | 6.20 | 2,200 | 8.6 | 56.0 | 120 | 300 |
| 17PM-K103V | 3.60 | 1.20 | 3.00 | 2,200 | 4.4 | 56.0 | 120 | 300 |
| 17PM-K402V | 6.00 | 0.80 | 7.50 | 3,400 | 7.0 | 75.0 | 200 | 350 |
| 17PW-M003 | 4.90 | 0.65 | 7.5 | 1,200 | 6.2 | 17.0 | 250 | 200 |

| Model Number | Rated Volts | Rated I /Phase Amps | Winding Resist /Phase Ohms | Holding Torque g-cm | Inductance mH | Rotor Inertia g-cm ² | Detent Torque g-cm | Wt. g |
|--------------|-------------|---------------------|----------------------------|---------------------|---------------|---------------------------------|--------------------|-------|
| 17PS-M001V | 3.20 | 0.40 | 7.9 | 450 | 5.4 | 17.0 | 50 | 200 |
| 17PU-H008V | 3.70 | 0.90 | 4.10 | 600 | 2.9 | 34.0 | 180 | 200 |
| 17PU-H010V | 4.80 | 0.80 | 6.00 | 750 | 3.4 | 34.0 | 180 | 200 |
| 17PU-H309V | 6.10 | 0.80 | 7.60 | 1,000 | 5.2 | 45.0 | 250 | 250 |
| 17PU-H312V | 9.50 | 0.50 | 19.0 | 1,000 | 17.0 | 45.0 | 250 | 250 |
| 17PM-K204VT | 2.40 | 0.80 | 3.0 | 1,250 | 2.6 | 28.0 | 60 | 180 |
| 17PM-K018VT | 3.50 | 1.00 | 3.5 | 1,700 | 2.7 | 34.0 | 70 | 220 |
| 17PU-H204VT | 2.40 | 0.80 | 3.0 | 750 | 2.1 | 28.0 | 120 | 180 |
| 17PU-H018VT | 3.50 | 1.00 | 3.5 | 1,150 | 2.0 | 34.0 | 150 | 220 |
| 23LY-C205 | 4.00 | 1.10 | 3.6 | 3,000 | 5.3 | 55.0 | 250 | 360 |

| | | | | | | | | |
|-----------|------|------|------|-------|------|-------|-----|-----|
| 23LY-C201 | 5.50 | 0.78 | 7.1 | 3,000 | 8.3 | 55.0 | 250 | 360 |
| 23LY-C202 | 3.75 | 1.25 | 3.0 | 3,000 | 4.5 | 55.0 | 250 | 360 |
| 23LY-C301 | 3.00 | 1.70 | 1.8 | 4,000 | 4.5 | 110.0 | 300 | 450 |
| 23LY-C303 | 5.10 | 1.00 | 5.1 | 4,000 | 13.0 | 110.0 | 300 | 450 |
| 23LY-C305 | 6.00 | 0.85 | 7.1 | 4,000 | 18.0 | 110.0 | 300 | 450 |
| 23LY-C002 | 4.30 | 1.60 | 2.7 | 4,800 | 7.2 | 160.0 | 350 | 560 |
| 23LY-C001 | 8.50 | 0.85 | 10.0 | 4,800 | 30.0 | 160.0 | 350 | 560 |

| Model Number | Rated Volts | Rated I /Phase Amps | Winding Resist /Phase Ohms | Holding Torque g-cm | Inductance mH | Rotor Inertia g-cm ² | Detent Torque g-cm | Wt. g |
|--------------|-------------|---------------------|----------------------------|---------------------|---------------|---------------------------------|--------------------|-------|
| 23LM-C250V | 3.00 | 1.50 | 2.00 | 3,200 | 2.5 | 55.0 | 500 | 360 |
| 23LM-C213V | 2.20 | 2.00 | 1.10 | 3,200 | 1.3 | 55.0 | 500 | 360 |
| 23LM-C343V | 3.30 | 1.50 | 2.20 | 4,300 | 3.5 | 110.0 | 550 | 450 |
| 23LM-C355V | 2.50 | 2.00 | 1.25 | 4,300 | 2.3 | 110.0 | 550 | 450 |
| 23LM-C047V | 4.70 | 1.50 | 3.10 | 5,200 | 6.1 | 160.0 | 600 | 540 |
| 23LM-C055V | 3.40 | 2.00 | 1.70 | 5,200 | 3.5 | 160.0 | 600 | 540 |
| 23LM-K250V | 3.00 | 1.50 | 2.00 | 2,400 | 3.0 | 55.0 | 180 | 360 |
| 23LM-K213V | 2.20 | 2.00 | 1.10 | 2,400 | 1.6 | 55.0 | 180 | 360 |
| 23LM-K343V | 3.30 | 1.50 | 2.20 | 3,400 | 3.9 | 110.0 | 230 | 450 |
| 23LM-K355V | 2.50 | 2.00 | 1.25 | 3,400 | 2.6 | 110.0 | 230 | 450 |
| 23LM-K047V | 4.70 | 1.50 | 3.10 | 4,000 | 6.5 | 160.0 | 260 | 540 |
| 23LM-K055V | 3.40 | 2.00 | 1.70 | 4,000 | 3.7 | 160.0 | 260 | 540 |
| 23KM-C250V | 3.30 | 1.50 | 2.20 | 4,400 | 2.6 | 150.0 | 200 | 470 |
| 23KM-C379V | 4.10 | 1.50 | 2.70 | 8,000 | 3.6 | 230.0 | 300 | 590 |
| 23KM-C032V | 5.10 | 1.50 | 3.40 | 9,500 | 5.4 | 280.0 | 350 | 680 |
| 23KM-C716V | 6.30 | 1.50 | 4.20 | 14,000 | 6.8 | 440.0 | 600 | 1,050 |
| 23KM-K250V | 3.30 | 1.50 | 2.20 | 3,700 | 3.1 | 150.0 | 200 | 470 |

| Model Number | Rated Volts | Rated I /Phase Amps | Winding Resist Phase Ohms | Holding Torque g-cm | Inductance mH | Rotor Inertia g-cm ² | Detent Torque g-cm | Wt. g |
|--------------|-------------|---------------------|---------------------------|---------------------|---------------|---------------------------------|--------------------|-------|
| 23KM-K379V | 4.10 | 1.50 | 2.70 | 5,600 | 4.2 | 230.0 | 300 | 590 |
| 23KM-K032V | 5.10 | 1.50 | 3.40 | 7,400 | 6.4 | 280.0 | 350 | 680 |
| 23KM-K716V | 6.30 | 1.50 | 4.20 | 12,000 | 8.0 | 440.0 | 600 | 1050 |
| 23LQ-C202V | 3.90 | 1.10 | 3.50 | 2,300 | 4.0 | 55.0 | 370 | 360 |
| 23LQ-C309V | 6.75 | 1.00 | 6.75 | 3,100 | 8.6 | 110.0 | 380 | 450 |
| 23LQ-C055V | 3.40 | 2.00 | 1.70 | 3,600 | 2.7 | 160.0 | 450 | 540 |
| 34PM-C101 | 3.00 | 4.00 | 0.75 | 20,000 | 3.5 | 1,100.0 | 1,300 | 2,400 |
| 34PM-C108 | 12.00 | 1.00 | 12.00 | 20,000 | 56.0 | 1,100.0 | 1,300 | 2,400 |
| 34PM-C007 | 5.50 | 1.25 | 4.40 | 12,000 | 14.5 | 560.0 | 900 | 1,400 |
| 34PM-C049 | 1.70 | 4.70 | 0.36 | 12,000 | 1.65 | 560.0 | 900 | 1,400 |



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